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- 41. (New) The radiopaque stent of claim 34, wherein the cobalt chromium alloy further comprises chromium in a concentration of between about 19 to 21 percent by weight, tungsten in a concentration of between about 14 to 16 percent by weight, nickel in a concentration of between about 9 to 11 percent by weight, iron in a concentration of less than about 3 percent by weight, manganese in a concentration of between about 1 to 2 percent by weight, and trace elements selected from the group of silicon, phosphorus, carbon and sulfur, in a concentration of less than about 1 percent by weight.
- 42. (New) The radiopaque stent of claim 41, wherein cobalt comprises the balance of the cobalt chromium alloy.
- 43. (New) The radiopaque stent of claim 34, wherein the cobalt chromium alloy further comprises chromium in a concentration of between about 19 to 21 percent by weight, tungsten in a concentration of between about 14 to 16 percent by weight, and nickel in a concentration of between about 9 to 11 percent by weight.
- 44. (New) The radiopaque stent of claim 43, wherein the cobalt chromium alloy further comprises iron in a concentration of less than about 3 percent by weight, and manganese in a concentration of between about 1 to 2 percent by weight.
- 45. (New) A radiopaque stent comprising a cylindrical body composed of a cobalt chromium alloy having chromium in a concentration of between about 19 to 21 percent by

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weight, tungsten in a concentration of between about 14 to 16 percent by weight, and nickel in a concentration of between about 9 to 11 percent by weight.

- 46. (New) The radiopaque stent of claim 45, wherein the cobalt chromium alloy further comprises iron in a concentration of less than about 3 percent by weight, and manganese in a concentration of between about 1 to 2 percent by weight.
- 47. (New) The radiopaque stent of claim 46, wherein the cobalt chromium alloy further comprises trace elements selected from the group of silicon, phosphorus, carbon and sulfur, in a concentration of less than about 1 percent by weight.
- 48. (New) The radiopaque stent of claim 47, wherein cobalt comprises the balance of the cobalt chromium alloy.
- 49. (New) The radiopaque stent of claim 45, wherein the cobalt chromium alloy is capable of at least about 30 percent elongation.
- 50. (New) The radiopaque stent of claim 45, wherein the cobalt chromium alloy is capable of at least about 20 percent elongation.
- 51. (New) The radiopaque stent of claim 45, wherein the cylindrical body is balloon expandable.

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52. (New) The radiopaque stent of claim 45, wherein at least one wire is shaped to form the cylindrical body.